

2023

SAFETY FOOTWEAR
CATALOGUE



ATHLETE INSPIRED
WORKER APPROVED

SOLID GEAR
X

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ATHLETE INSPIRED WORKER APPROVED

Solid Gear products are made for the modern professional that wants to make the absolute best of work. People who, like athletes, put their bodies to work and never stop looking for improvement, always aim for the best result possible. Our shoes add protection, comfort, and style—making people work faster and last longer—through ergonomic design and front-running materials.

WE ARE WIRED FOR PROGRESS

Solid Gear was founded on the idea that safety shoes don't have to be bricks with laces. For early adopters and fast thinkers, we make footwear packed with premium materials and innovative design. We never stop looking for new ways to make footwear that keep workers on top of their game—where others get stuck, we get ideas.

OUR WORK STARTS WITH GETTING TO KNOW YOURS.

We research how users move and work and listen to what they think. Then we turn to the power of user-centric design in order to make footwear that makes work better.

WE NEVER STOP LOOKING FOR THE NEXT BIG THING.

Since the start, we have collaborated with trusted technology partners and used cutting edge materials—to make our products more sustainable, ergonomic and safe.

LAB TESTED. REALITY CHECKED. CERTIFIED.

We test and certify all our products with extensive real-life and lab testing. We never settle until we meet and exceed safety—and performance standards.





TABLE OF CONTENTS

SHOES

Product name	Article number	Page
Venture 2	SG76012	10
Revolution 2	SG76009	14
Vent 2	SG76011	18
Revolution	SG76001	22
Vent Plasma	SG76003	22
Revolution 2 GTX	SG76010	23
Venture	SG76007	23
Haze Tellus	SG80123	26
Haze Saturn	SG80124	28
Haze Moon	SG80119	28
Evolution Black	SG80116	29
Cloud 2.0	SG80122	29
Oasis	SG61006	30
Reckon	SG61005	30
Dune	SG61007	31
Sea	SG61008	32
Nautilus	SG61002	32
Ocean	SG61001	34
Atlantic	SG61003	35
Stream	SG61013	35
Talus GTX Low	SG61012	37
Talus GTX Mid	SG61011	37
Prime GTX Low	SG80011	40
Prime GTX Mid	SG80012	40
Grit	SG80010	43
Vapor 3 Low	SG80013	44
Vapor 3 Explore	SG80017	44
Vapor 3 Air	SG80016	45
Vapor 2.0	SG80003	45
Hydra GTX	SG80006	46
Phoenix GTX	SG80007	46
Enforcer GTX	SG80008	47
Marshal GTX	SG80009	47
Tigris GTX AG Low	SG81003	48
Tigris GTX AG Mid	SG81002	48
Onyx Low	SG81005	50
Onyx Mid	SG81006	50
Shale Low	SG81008	51
Shale Mid	SG81009	51
Griffin	SG73001	53
Falcon	SG73002	53
Atlas	SG74003	54
Apollo	SG74002	54
Bravo GTX	SG75002	55
Shore	SG61004	56
Talus GTX High	SG61010	56
Polar GTX	SG80005	57
Tigris GTX AG High	SG81001	60
Sparta	SG74001	62
Delta GTX	SG75001	62
Dynamo GTX	SG10226	66
Dynamo	SG10225	68
Walker 2.0	SG10227	68

ACCESSORIES

Product name	Article number	Page
Slide Moon	SG10101	72
SmellWell WFP	SG20032	72
OrthoLite Hybrid Insole	SG21002	72
OPF Footbed Low	SG21003	73
OPF Footbed Mid	SG21004	73
OPF Footbed High	SG21005	73
OPF Footbed Winter Low	SG21006	73
OPF Footbed Winter Mid	SG21007	73
OPF Footbed Winter High	SG21008	73
Compression Sock	SG30001	74
Heavy Thermo Winter	SG30002	74
Active Sock 3-pack	SG30004	74
Performance Winter 2-pack	SG30005	75
Extreme Performance Winter	SG30006	75
Ultra Thin Wool Sock	SG30007	75
Extreme Performance Summer	SG30008	76
ESD Sock Mid	SG30012	76
Combo Wool Sock Mid	SG30013	76
Wicking Sock Mid	SG30014	77
Grip Sock Mid	SG30015	77
Light Performance Sock Low 2-pack Black	SG30016	77
Light Performance Sock Low 2-pack Green	SG30017	77

PRODUCT INFORMATION

Technologies	78
Index	80
Safety classes	81





Solid Gear shoes are safe, comfortable and fast.
Made for performance with the latest technology
and trusted by craftsmen, industrial workers,
service personnel and heavy-duty doers.

Art: SG76012

DURABILITY, LIGHTWEIGHT, AND STYLE. WITH BOA® PERFORMFIT™ WRAP AND REDESIGNED UPPER FOR SECURE SUPPORT AND PERFECT FIT.

IMPROVED FIT MORE COMFORT INCREASED FLEX



100% recycled mesh lining

Ortholite® Hybrid™ insole

Oil and slip resistant lightweight dual rubber outsole

Full ETPU midsole

Soft nail protection

BOA® Performfit™ Wrap with MATRYX® reinforcement

Lightweight microfiber upper

NANO toe cap

VENTURE 2

S3S

Solid Gear reinvents the Venture style, in line with sustainable performance promise. Integrates the complete ETPU technology which provides cushioning and comfort for endless hours of walking while reducing pressure. The lightweight microfiber upper and the MATRYX® weave will wrap your foot for complete comfort and security, all while providing powerful movement. The newly introduced technology PerformFit™ Wrap powered by the BOA® Fit System ensures a locked in fit designed to provide maximum heel hold and support. Venture 2 is the gamechanger in terms of performance and sustainability, while not only focus on safety when concentrating technologies in the product. The specially developed high rebound OrthoLite® insole is mainly made of recycled materials. Breathable lining made of 100% recycled polyester. Backing, BOA® guides and soft nail protection are all partly recycled. NANO toe cap.

- Upper:** Microfiber
- Lining:** 100% recycled mesh
- Outsole:** Oil and slip resistant dual rubber
- Midsole:** ETPU
- Footbed:** PU foam with highly breathable recycled materials
- Function:** BOA® Fit System
- Fit:** Normal
- Sizes:** 36-48
- Safety standard:** EN ISO 20345:2022 S3S, SR, HRO, FO
- Protection:** NANO toe cap and soft nail protection



VENTURE 2

	<p>OrthoLite® Hybrid™ insole is lightweight and breathable, feature built-in moisture management, and is made from recycled materials.</p> 
<p>With micro-adjustable dial and wrap construction BOA® PerformFit™ Wrap provides fast, effortless fit with maximum heel hold. Easy on, easy off.</p> 	 <p>Soft and durable ETPU foam made from expanded TPU pellets deliver long-lasting and bouncy cushion.</p> 
<p>Oil and slip resistant lightweight dual rubber outsole.</p> 	



Revolution 2



MAX PERFORMANCE SAFETY SHOE FOR FAST WORK.
 DESIGNED WITH A STACK OF ETPU FOAM AND
 PERFORMANCE FIT FOR EVERLASTING COMFORT.

ATHLETIC FIT DURABLE COMFORT FULL PROTECTION



REVOLUTION 2

S3

Revolution 2 integrates the complete **ETPU** technology. The more energy you give, the more you get back. The shoe provides cushioning and comfort for endless hours of walking while reducing pressure. The lightweight **CORDURA®** and the stretch material provides an amazing feeling in terms of fitting and cushioning. By the end of the day you will have a completely different feeling in your feet and body, compared to using traditional safety shoes. To provide optimal protection without sacrificing comfort and sustainability, Revolution 2 uses the specially developed high rebound **OrthoLite®** insole mainly made of recycled materials. Revolution 2 will be the gamechanger in terms of cushioning and lightweight, while not only focus on safety when concentrating technologies in the product.

Upper: Lightweight CORDURA® with TPU reinforcements
Lining: Stretch and mesh
Outsole: Oil and slip resistant dual rubber
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Normal
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO
Protection: NANO toe cap and soft nail protection



CORDURA

Ortholite Hybrid

NANO TOE

EN ISO 20345:2011 S3, SRC, HRO

REVOLUTION 2

Seamless **CORDURA**® ripstop upper for unparalleled durability and comfort.



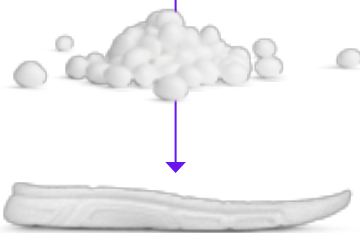
Revolution 2 is built to deliver comfort and certified protection without limiting your mobility.



BOA Fit System® and an elasticised integrated sock integrated into the upper keeps debris out and provides, glove-like, fit and feel.



Full **ETPU** midsole.



Super soft full-length **ETPU** midsole made from expanded TPU for durable cushion and comfort.



Oil and slip resistant lightweight dual rubber outsole.







LIGHTWEIGHT SAFETY SHOE WITH SECURE SOCK-FIT, SOFT ETPU CUSHIONING AND, REINFORCED AIRY MATRYX® MESH UPPER FOR OUTSTANDING VENTILATION AND DURABILITY.

PRECISION FIT BREATHTABLE DURABLE



VENT 2

S1P

Cushioned and comfortable shoe for endless hours of walking while reducing pressure from the complete **ETPU** midsole. The ultra light upper made with **MATRYX®** provides an amazing feeling in terms of fitting together with the **BOA® Fit System**. The textile is uniquely weaved for Vent 2, and the density of the weave varies on different parts of the shoe to optimize zones for ventilation, flex and durability with less lining. **MATRYX®** is also partly dope dyed, meaning significantly lower environmental impact compared to traditional textile. To provide optimal protection without sacrificing comfort and sustainability, Vent 2 uses the specially developed high rebound **OrthoLite®** insole. **BOA® Fit System** form guides mainly made of recycled materials. In addition, the backing is made with 70% recycled polyester and the lining is made with 100% recycled polyester.

Upper: MATRYX®
Lining: Mesh
Outsole: Oil and slip resistant dual rubber
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Normal
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S1P, SRC, HRO
Protection: NANO toe cap and soft nail protection



MATRYX®

Ortholite®
Hybrid™

NANOtoe

EN ISO 20345:2011 S1P, SRC, HRO

VENT 2

With a sock-like fit, and **BOA® Fit System** this shoe cradles your foot for secure foothold and precise fit.



With soft durable **ETPU** midsole and almost weightless upper, Vent 2 prepares you for long days and fast work.



Airy **MATRYX®** upper reinforced with TPU yarn specifically designed to keep your feet cool and protected.



Oil and slip resistant lightweight dual rubber outsole.





Revolution 2 GTX



Art: SG76001



REVOLUTION

S3

Revolution from Solid Gear is exactly what we write—a revolution for safety shoes. By using the revolutionary technology **ETPU**, the midsole gives you endless cushioning and comfort. The more energy you give, the more you get back. Upper with stretch and **CORDURA®** gives Revolution amazing properties when it comes to breathability, fit and flexibility. Solid Gear continues to provide users with the **NANO** toe cap, which is 40% stronger than fiberglass as well as lighter and thinner than other non-metallic toe caps. Using PU foam Sock Technology, the comfort in this shoe is best in class, slip resistance class SRC ensures the highest level anti-slip.

Upper: Lightweight CORDURA® with TPU reinforcements
Outsole: Anti-slip and oil resistant rubber
Midsole 1: ETPU
Midsole 2: EVA
Footbed: Highly breathable, moisture wicking and PU foam
Fit: Normal
Sizes: 36–48
Safety standard: EN ISO 20345:2011 S3, SRC
Protection: NANO toe cap and soft nail protection



CORDURA

NANOtoe

Art: SG76003



VENT PLASMA

S1P

Vent Plasma from Solid Gear is a highly breathable and lightweight safety shoe. By using the revolutionary technology **ETPU**, the midsole gives you endless cushioning and comfort. The more energy you give, the more you get back. TPU reinforcement covering the highly breathable net mesh for a supreme fit and great protection. Solid Gear continues to provide users with the **NANO** toe cap, which is 40% stronger than fiberglass as well as lighter and thinner than other non-metallic toe caps. With PU foam sock technology, the comfort in this shoe is best in class. Slip resistance class SRC ensures great friction on several surfaces.

Upper: Lightweight net mesh and CORDURA® with TPU reinforcements
Outsole: Anti-slip and oil resistant rubber
Midsole 1: ETPU
Midsole 2: EVA
Footbed: Highly breathable, moisture wicking and PU foam
Function: BOA® Fit System
Fit: Normal
Sizes: 36–48
Safety standard: EN ISO 20345:2011 S1P, SRC
Protection: NANO toe cap and soft nail protection



CORDURA

NANOtoe

Art: SG76010



REVOLUTION 2 GTX

S3

Revolution 2 GTX integrates the complete **ETPU** technology together with **GORE-TEX®**. The shoe provides cushioning and comfort for endless hours of walking while reducing pressure. The lightweight **CORDURA®** together with **GORE-TEX®** Stretch Technology provides an amazing feeling in terms of fitting and breathability while keeping your foot dry. Comes with speed lacing as well as with normal laces, which enables you to customize to your preference. By the end of the day, you will have a completely different feeling in your feet and body, compared to using traditional safety shoes. Stabilizing heel counter made with collected ocean waste such as fish nets. To provide optimal protection without sacrificing comfort and sustainability, Revolution 2 GTX uses the specially developed high rebound **OrthoLite®** insole mainly made of recycled materials.

Upper: Lightweight CORDURA® with TPU reinforcements
Lining: Stretch
Membrane: GORE-TEX®
Outsole: Oil and slip resistant dual rubber
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: Speed lacing
Fit: Normal
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO, WR
Protection: NANO toe cap and soft nail protection



CORDURA

Ortholite®
Hybrid™

NANOtoe

Art: SG76007

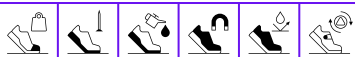


VENTURE

S3

Venture from Solid Gear is a durable and athletic lightweight safety shoe. By using the revolutionary technology **ETPU**, the midsole gives you endless cushioning and comfort. The more energy you give, the more you get back. Now we're also introducing this technology in a black version. TPU reinforcement covering the full grain leather upper together with **BOA® Fit System** for a supreme fit and great protection. Solid Gear continues to provide users with the **NANO** toe cap, which is 40% stronger than fiberglass as well as lighter and thinner than other non-metallic toe caps. With PU foam Sock Technology, the comfort in this shoe is best in class. Slip resistance class SRC ensures great friction on several surfaces.

Upper: Full leather with TPU reinforcements
Outsole: Anti-slip and oil resistant rubber
Midsole 1: ETPU
Midsole 2: EVA
Footbed: Highly breathable, moisture wicking and PU foam
Function: BOA® Fit System
Fit: Normal
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC
Protection: NANO toe cap and soft nail protection



NANOtoe





A SOFT, SUPREMELY COMFORTABLE
SAFETY SHOE WITH ALGAE-BASED MIDSOLE
AND RECYCLED PLASTICS UPPER.

WOMEN'S FIT RECYCLED MATERIALS SOFT CUSHIONING



HAZE TELLUS

S1P

The immensely popular Solid Gear Haze has now been developed to fit a woman foot in a new way. Solid Gear has designed a new last for this purpose solely. Furthermore, a unique sustainable **Bloom** EVA midsole takes comfort to the next level for an athletic safety shoe. The **StarKnit** upper without seams gives the Haze Tellus fantastic breathability, also an excellent combination with the **BOA® Fit System** for fit and flexibility. Haze Tellus uses the specially developed high rebound **OrthoLite®** insole mainly made of recycled materials.

Upper:	Lightweight seamless StarKnit with maximum breathability
Lining:	Mesh
Outsole:	Oil and slip resistant rubber
Midsole:	Bloom EVA
Footbed:	PU foam with highly breathable recycled materials
Function:	BOA® Fit System
Fit:	Women last
Sizes:	35-42
Safety standard:	EN ISO 20345:2011 S1P, SRC
Protection:	NANO toe cap and soft nail protection



HAZE TELLUS

Bloom is a lightweight, resilient midsole foam made in part from algae that delivers durable comfort.



Bloom granulate.



The **BOA® Fit System** delivers micro-adjustable, precision fit engineered to perform in the toughest conditions.



Updated last for improved comfort and ergonomic feel on women's feet.

Solid Gear's proprietary **Starknit** is a lightweight seamless upper material developed to endure the hard-wearing environment at work.



Oil and slip resistant lightweight dual **rubber outsole**.



Art: SG80124



HAZE SATURN

S1P

The immensely popular Solid Gear Haze has now been developed with classic laces. Solid Gear has designed new details and reinforced the upper. Furthermore, a unique sustainable **Bloom** EVA midsole takes comfort to the next level for an athletic safety shoe. The **StarKnit** upper without seams gives the Haze Saturn fantastic breathability and minimize all stitching defect. Haze Saturn uses the specially developed high rebound **OrthoLite**® insole mainly made of recycled materials.

Upper: Lightweight seamless StarKnit with maximum breathability
Lining: Mesh
Outsole: Oil and slip resistant rubber
Midsole: Bloom EVA
Footbed: PU foam with highly breathable recycled materials
Fit: Normal
Sizes: 35-48
Safety standard: EN ISO 20345:2011 S1P, SRC
Protection: NANO toe cap and soft nail protection



STARKNIT

BLOOM

Ortholite
Hybrid™

NANOtoe

Art: SG80119



HAZE MOON

S1P

A unique dual density EVA midsole takes comfort to the next level. Never before has a safety shoe been this close to an athletic shoe. The **StarKnit** upper without seams gives the Haze fantastic breathability, fit and flexibility. **ESD** function according to BS EN 61340-4-3:2018.

Upper: Lightweight seamless StarKnit with maximum breathability
Outsole: Anti-slip and oil resistant rubber
Midsole: Dual density EVA
Footbed: Highly breathable, moisture wicking and PU foam
Function: BOA® Fit System
Fit: Normal
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S1P, SRC
Protection: NANO toe cap and soft nail protection



STARKNIT

NANOtoe

Art: SG80116



EVOLUTION BLACK

S1P

A unique dual density EVA midsole takes comfort to the next level. Upper without seams give the Evolution Black fantastic value in breathability. Solid Gear continues to provide users with the **NANO** toe cap, which is 40% stronger than fiberglass as well as lighter and thinner than other non-metallic toe caps. Using PU foam Sock Technology the comfort in this shoe is best in class, slip resistance class SRC ensures the highest level anti-slip.

Upper: Lightweight seamless ripstop with maximum breathability and TPU reinforcement

Outsole: Anti-slip and oil resistant rubber

Midsole: Dual density EVA

Footbed: Highly breathable, moisture wicking and PU foam

Fit: Normal

Sizes: 36-48

Safety standard: EN ISO 20345:2011 S1P, SRC

Protection: NANO toe cap and soft nail protection



NANOTOE

Art: SG80122



CLOUD 2.0

S1

One of the lightest safety shoes on the market. When you need high breathability, extreme lightness and maximum comfort, there can be only one. Strong net mesh upper together with a dual density EVA midsole and rubber outsole. Newly developed lacing solution exclusively for Cloud 2.0 that wraps the complete upper and the result is a glove-like fit.

Upper: Highly breathable net mesh

Outsole: Anti-slip and oil resistant rubber

Midsole: Lightweight double density EVA

Footbed: Highly breathable, moisture wicking and PU foam

Fit: Normal

Sizes: 36-48

Safety standard: EN ISO 20345:2011 S1, SRC

Protection: NANO toe cap



NANOTOE

Art: Oasis SG61006



Art: Reckon SG61005



OASIS / RECKON

S3

Solid Gear Oasis and Reckon creates a great combination between lightweight and cushioning. This result is reached by a microfiber upper with TPU reinforcement and a high cushioning poured PU midsole. In addition, these comfortable shoes offers great grip thanks to the pattern and compound on the rubber outsole. Designed with **BOA® Fit System** for a fast and precise fit, Oasis and Reckon provides you with a similar feeling as sporty shoes. Non-metallic protection in toe cap and penetration board. **ESD** function according to BS EN 61340-4-3:2002.

Upper:	Microfiber with TPU reinforcements
Outsole:	Anti-slip and oil resistant rubber
Midsole:	Poured PU
Footbed:	Highly breathable PU foam with moisture wicking top cloth
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC, HRO
Protection:	Fiberglass toe cap and soft nail protection



Art: SG61007



DUNE

S1P

Solid Gear Dune, the perfect compromise between breathability and cushioning. This is the result from a microfiber upper with TPU reinforcement and high cushioning PU midsole. The pouring polyurethane technology in midsoles, together with a thin rubber outsole, gives a very lightweight and good cushion and increases the comfort in a safety shoe. Non-metallic toe cap and penetration board. VELCRO® Strap System for an easy instep. **ESD** function according to BS EN 61340-4-3:2002.

Upper:	Microfiber with TPU reinforcements
Outsole:	Anti-slip and oil resistant rubber
Midsole:	Poured PU
Footbed:	Highly breathable PU foam with moisture wicking top cloth
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S1P, SRC, HRO
Protection:	Fiberglass toe cap and soft nail protection



Oasis

Art: SG61008



SEA

S3

Solid Gear Sea creates a superior combination between stability and cushioning. This result is reached by a durable leather upper with a new insole board construction and a high cushioning poured PU midsole. In addition, this comfortable shoe offers great grip thanks to the pattern and compound on the rubber outsole. Solid Gear Sea also provides great ergonomics and stability with the same rebound feeling as a sport shoe. Non-metallic toe cap and nail protection. **ESD** function according to BS EN IEC 61340-4-3:2018.

Upper: Leather certified by LWG
Lining: Mesh
Outsole: Oil and slip resistant rubber
Midsole: Poured PU
Footbed: Highly breathable PU foam
Fit: Wide
Sizes: 35-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO
Protection: Fiberglass toe cap and soft nail protection



Art: SG61002



NAUTILUS

S3

Solid Gear Nautilus creates a superior combination between stability and cushioning. This result is reached by a durable leather upper with a new insole board construction and a high cushioning poured PU midsole. In addition, this comfortable shoe offers great grip thanks to the pattern and compound on the rubber outsole. Solid Gear Nautilus also provides great ergonomics and stability with the same rebound feeling as a sport shoe. Non-metallic protection in toe cap and penetration board. **BOA® Fit System** with flap construction for easy closure and instep. **ESD** function according to BS EN IEC 61340-4-3:2018.

Upper: Leather certified by LWG
Lining: Mesh
Outsole: Oil and slip resistant rubber
Midsole: Poured PU
Footbed: Highly breathable PU foam
Function: BOA® Fit System
Fit: Wide
Sizes: 35-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO
Protection: Fiberglass toe cap and soft nail protection





Art: SG61001



OCEAN

S1P

Solid Gear Ocean, where durability meets lightness, comfort and flexibility. Introducing the pouring polyurethane technology in midsoles, together with a thin rubber outsole, results in a very lightweight and durable safety shoe. Upper with shell functionality creates a durable and smooth product without unnecessary stitching. The **BOA® Fit System** provides a perfect fit and allows for a fast and effortless entry and exit. **ESD** function according to BS EN IEC 61340-4-3:2018.

Upper: LWG leather with TPU reinforcements
Outsole: Anti-slip and oil resistant rubber
Midsole: Poured PU
Footbed: Highly breathable, moisture wicking and PU foam
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S1P, SRC, HRO
Protection: Fiberglass toe cap and soft nail protection



Art: SG61003



ATLANTIC

S1P

Solid Gear Atlantic, where durability meets lightness, comfort and flexibility. Introducing the pouring polyurethane technology in midsoles coupled with a thin rubber outsole for an extremely lightweight and durable outcome. Durable upper and smooth design creates a product without unnecessary stitching. The **BOA® Fit System** provides a perfect fit and allows for a fast and effortless entry and exit. **ESD** function according to BS EN IEC 61340-4-3:2018.

Upper: LWG leather with TPU reinforcements
Outsole: Anti-slip and oil resistant rubber
Midsole: Poured PU
Footbed: Highly breathable, moisture wicking and PU foam
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S1P, SRC, HRO
Protection: Fiberglass toe cap and soft nail protection



Art: SG61013



STREAM

S1PS

Stream is a ventilated lowcut shoe with a number of high performance features. An athletic feeling thanks to a high cushioning poured PU midsole together with great grip from the pattern and compound on the rubber outsole. The upper is designed with lightweight textile and a large TPU reinforced window of polyamide net, for maximum ventilation. Breathable lining made of 100% recycled polyester. Stream uses the specially developed high rebound **OrthoLite®** insole mainly made of recycled materials. Increased stability and rigidity from the insole board and the shank. Fiberglass toe cap and soft nail protection made with recycled polyester. **ESD** function according to EN IEC 61340-4-3:2018.

Upper: Textile
Lining: 100% recycled mesh
Outsole: Oil and slip resistant rubber
Midsole: Poured PU
Footbed: PU foam with highly breathable recycled materials
Fit: Wide
Sizes: 35-48
Safety standard: EN ISO 20345:2022 S1PS, SR, HRO, FO
Protection: Fiberglass toe cap and recycled soft nail protection





Art: Talus GTX Low SG61012



Art: Talus GTX Mid SG61011



TALUS GTX LOW / TALUS GTX MID

S3

Talus GTX Low and Mid are discreet shoes, but still stacked with a number of high performance features. An athletic feeling thanks to a high cushioning poured PU midsole together with great grip from the pattern and compound on the rubber outsole. The upper is designed with durable leather from **LWG** combined with lightweight microfiber. Membrane from **GORE-TEX®** ensures high breathability while preventing water from getting inside the shoe. Speed lacing for stepping in and out the shoe quickly. For the user who prefers traditional lacing and even more discreteness, the speed lacing can be switched with the complimentary black laces. Fiberglass toe cap and soft nail protection. **ESD** function according to EN IEC 61340-4-3:2018.

Upper: Leather certified by LWG and microfiber
Lining: Mesh
Membrane: GORE-TEX®
Outsole: Oil and slip resistant rubber
Midsole: Poured PU
Footbed: Highly breathable PU foam
Function: Speed lacing
Fit: Wide
Sizes: 35-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO, WR
Protection: Fiberglass toe cap and soft nail protection



Prime GTX Mid





RELIABLE AND COMFORTABLE ALL-TERRAIN
SAFETY SHOE FOR STABILITY AND GRIP DURING
OUTDOOR WORK.

TRUSTED TRACTION **STABILITY** WATERPROOF



The Prime GTX comes in two different cuts: Low and Mid.

PRIME GTX LOW / PRIME GTX MID

S3

Solid Gear's most popular sole of all times is now available with lightweight full **EPTU** in the middle part. Suitable for the user who prioritize top comfort and stability, can now also enjoy the top performing EPTU which lasts over time. The rubber outsole from **Vibram®** is still very durable with good anti-slip properties. The torsional rigidity of the shoe comes from the dual TPU shanks and adds to the ergonomic. The durable microfiber upper with **GORE-TEX®** membrane ensures waterproofness, while maintaining good breathability. The newly designed snug fit ergonomic tongue with GORE-TEX® Stretch Technology in the upper, together with a high heel counter and **BOA® Fit System**, makes this shoe truly unique when it comes to fit for the user.

- Upper:** CORDURA® stretch
- Membrane:** GORE-TEX®
- Outsole:** Oil resistant and anti-slip Vibram® rubber
- Midsole:** ETPU
- Footbed:** Breathable EVA with poron pads
- Function:** BOA® Fit System
- Fit:** Wide
- Sizes:** 36-48
- Safety standard:** EN ISO 20345:2011 S3, SRC, WR, HRO
- Protection:** Fiberglass toe cap and soft nail protection



EN ISO 20345:2011 S3, SRC, WR, HRO

PRIME GTX MID / LOW

GORE-TEX® keeps your feet dry from the outside as well as from the inside so you can ignore the wet. Seamless **CORDURA®** stretch upper brings unparalleled durability and comfort.



High cut with superb ankle support for highest-possible stability and protection.



With **BOA® Fit System** and soft durable **ETPU** midsole, Prime GTX prepares you to power through any work with confidence and comfort.



Vibram® rubber outsole help steady workers and provides confident grip whether you're running up a ladder or wading through the mud.





Art: SG80010



GRIT

S3

Solid Gear's most popular sole of all times is now available with lightweight full **EPTU** in the middle part. Suitable for the user who prioritize top comfort and stability, can now also enjoy the top performing EPTU which lasts over time. The rubber outsole from **Vibram®** is still very durable with good anti-slip properties. The torsional rigidity of the shoe comes from the dual TPU shanks and adds to the ergonomic. The durable and water resistant **StarKnit** upper is reinforced with TPU, while maintaining good breathability. The newly designed snug fit ergonomic tongue, together with a high heel counter and **BOA® Fit System** makes this shoe truly unique when it comes to fit for the user.

Upper: StarKnit
Outsole: Oil resistant anti-slip Vibram® rubber
Midsole: EPTU
Footbed: Breathable EVA with poron pads
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO
Protection: Fiberglass toe cap and soft nail protection



Art: SG80013



VAPOR 3 LOW

S3S

Vapor's third generation is upgraded with several high-performance materials and components. The upper is a combination of **LWG** leather and special ripstop textile. Classic configuration of the **BOA® Fit System** for a dialed in fit. 3D mesh lining made of recycled polyester. **ETPU** midsole with energy return and cushioning, which lasts over time. Dual TPU shanks are integrated in the midsole to maintain a market unique stability and torsional rigidity. The rubber outsole from **Vibram®** is very durable with good anti-slip properties. Insole from **OrthoLite®**, specially designed for the Solid Gear last, has superior rebound properties and is mainly made of recycled materials. **ESD** function according to EN IEC 61340-4-3:2018.

Upper: LWG nubuck leather and textile
Lining: Recycled polyester 3D mesh
Outsole: Oil resistant anti-slip Vibram® rubber
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2022 S3S, SR, HRO, FO
Protection: Fiberglass toe cap and soft nail protection



Art: SG80017



VAPOR 3 EXPLORE

S3S

Vapor's third generation is upgraded with several high-performance materials and components. The upper is a combination of **LWG** leather and special ripstop textile. Classic configuration of the **BOA® Fit System** for a dialed in fit. 3D mesh lining made of recycled polyester. **ETPU** midsole with energy return and cushioning, which lasts over time. Dual TPU shanks are integrated in the midsole to maintain a market unique stability and torsional rigidity. The rubber outsole from **Vibram®** is very durable with good anti-slip properties. Insole from **OrthoLite®**, specially designed for the Solid Gear last, has superior rebound properties and is mainly made of recycled materials. **ESD** function according to EN IEC 61340-4-3:2018.

Upper: LWG nubuck leather and textile
Lining: Recycled polyester 3D mesh
Outsole: Oil resistant anti-slip Vibram® rubber
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2022 S3S, SR, HRO, FO
Protection: Fiberglass toe cap and soft nail protection



Art: SG80016



VAPOR 3 AIR

S1PS

Vapor's third generation is upgraded with several high-performance materials and components. The upper is a combination of **LWG** leather and special ripstop textile and breathable net. Classic configuration of the **BOA® Fit System** for a dialed in fit. 3D mesh lining made of recycled polyester. **ETPU** midsole with energy return and cushioning, which lasts over time. Dual TPU shanks are integrated in the midsole to maintain a market unique stability and torsional rigidity. The rubber outsole from **Vibram®** is very durable with good anti-slip properties. Insole from **OrthoLite®**, specially designed for the Solid Gear last, has superior rebound properties and is mainly made of recycled materials. **ESD** function according to EN IEC 61340-4-3:2018.

Upper: LWG nubuck leather and textile
Lining: Recycled polyester 3D mesh
Outsole: Oil resistant anti-slip Vibram® rubber
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2022 S1PS, SR, HRO, FO
Protection: Fiberglass toe cap and soft nail protection



Ortholite®
Hybrid™

Art: SG80003



VAPOR 2.0

S3

Solid Gear Vapor 2.0 is a technical safety shoe that integrates modern design with best-in-class materials for durability and a sporty look. **Vibram®** outsole and **CORDURA®** ripstop fabric combine with the unique **BOA® Fit System** to offer excellent protection and fit. **ESD** function according to BS EN 61340-4-3:2002.

Upper: CORDURA® ripstop and leather
Outsole: Oil and heat resistant anti-slip Vibram® rubber
Midsole: High performance EVA with TPU shank
Footbed: Breathable EVA insole with poron pads
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO
Protection: Aluminum toe cap and soft nail protection



CORDURA

Art: Hydra GTX SG80006



Art: Phoenix GTX SG80007



HYDRA GTX / PHOENIX GTX

S3

Solid Gear Hydra GTX and Phoenix GTX are technical safety shoes that integrates modern design with best-in-class materials for water protection, durability and a sporty look. Waterproof and breathable **GORE-TEX®** lining keeps your feet dry and comfortable, while **Vibram®** outsole, top grain nubuck leather and **CORDURA®** ripstop fabric offer great protection and ruggedness. The **BOA® Fit System**, which distributes the pressure evenly across your feet, ensures a glove-like fit.

- Upper:** Top grain nubuck leather and CORDURA® ripstop
- Membrane:** GORE-TEX®
- Outsole:** Oil and heat resistant anti-slip Vibram® rubber
- Midsole:** High performance EVA with TPU shank
- Footbed:** Breathable EVA insole with poron pads
- Function:** BOA® Fit System
- Fit:** Wide
- Sizes:** 36-48
- Safety standard:** EN ISO 20345:2011 S3, SRC, HRO, WR
- Protection:** Fiberglass toe cap and soft nail protection



Art: Enforcer GTX SG80008



Art: Marshal GTX SG80009



ENFORCER GTX / MARSHAL GTX

S3

Solid Gear Enforcer GTX and Marshal GTX are technical safety shoes that integrates modern design with best-in-class materials for water protection, durability and a sporty look. Waterproof and breathable **GORE-TEX®** lining keeps your feet dry and comfortable, while **Vibram®** outsole, top grain nubuck leather and **CORDURA®** ripstop fabric offer great protection and ruggedness. The **BOA® Fit System**, which distributes the pressure evenly across your feet, ensures a glove-like fit.

Upper: Top grain nubuck leather and CORDURA® ripstop
Membrane: GORE-TEX®
Outsole: Oil and heat resistant anti-slip Vibram® rubber
Midsole: High performance EVA with TPU shank
Footbed: Breathable EVA insole with poron pads
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO, WR
Protection: Fiberglass toe cap and soft nail protection



Art: Tigris GTX AG Low SG81003



Art: Tigris GTX AG Mid SG81002



TIGRIS GTX AG LOW / TIGRIS GTX AG MID

S3

Solid Gear Tigris GTX AG Low and Tigris GTX AG Mid offers a unique combination of grip, low weight, excellent cushioning and breathability. These products integrate Arctic Grip Pro function from Vibram® with GORE-TEX® waterproof membrane. Highest level in all details ensures best in class performance.

Upper:	Top grain nubuck leather and CORDURA® textile
Membrane:	GORE-TEX®
Outsole:	Vibram® Arctic Grip Pro Rubber
Midssole 1:	EVA
Midssole 2:	ETPU Insert
Footbed:	PU foam
Function:	BOA® Fit System
Fit:	Wide
Size:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC, WR
Protection:	Fiberglass toe cap and soft nail protection



CORDURA



Art: Onyx Low SG81005



Art: Onyx Mid SG81006



ONYX LOW / ONYX MID

S3

Tough, strong and durable with a sporty design. All these elements you can find in the Onyx family. Seamless upper with **CORDURA®** reinforcements and reflective panels for great durability and visibility. Poured polyurethane midsole together with a rigid and strong rubber outsole for perfect grip on uneven surfaces. The **BOA® Fit System** provides a perfect fit and allows for a fast and effortless entry and exit.

Upper:	CORDURA® canvas
Outsole:	Rubber
Midsole:	Poured PU
Footbed:	Highly breathable PU
Function:	BOA® Fit System
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC, HRO
Protection:	Fiberglass toe cap and soft nail protection



CORDURA

Art: Shale Low SG81008



Art: Shale Mid SG81009



SHALE LOW / SHALE MID

S3

Tough, strong and durable with a sporty design. All these elements you can find in the Shale family. Seamless upper with durable canvas and reflective panels for high visibility and strong identity. Poured polyurethane midsole together with a durable rubber outsole for great grip on uneven surfaces. Metal free.

Upper:	Microfiber and Nylon Canvas
Lining:	Mesh
Outsole:	Rubber
Midsole:	Poured PU
Footbed:	Open cell PU foam
Function:	Reflective panels on upper
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC, HRO
Protection:	Fiberglass toe cap and soft nail protection





Art: Griffin SG73001



Art: Falcon SG73002



GRIFFIN / FALCON

S3

Solid Gear Griffin and Falcon are high tech safety shoes that offers a unique combination of durability, lightweight and exceptional comfort. These supreme shoes comes with the oil and slip resistant **Vibram®** TPU outsole, which offers outstanding grip on ice and snow even in very low temperatures. In addition, microfiber combines with **CORDURA®** ripstop fabric to ensure great water repellency and breathability.

- Upper:** Microfiber with CORDURA® ripstop
- Lining:** 3D breathable lining
- Outsole:** Oil and slip resistant non-marking TPU outsole from Vibram®
- Footbed:** Breathable EVA insole with poron pads
- Fit:** Wide
- Sizes:** 36-48
- Safety standard:** EN ISO 20345:2011 S3, SRC
- Protection:** Fiberglass toe cap and soft nail protection



Art: Atlas SG74003



Art: Apollo SG74002



ATLAS / APOLLO

S3

Solid Gear Atlas and Apollo provides an unique combination of durability, lightweight and exceptional comfort. These high tech shoes comes with an oil and slip resistant **Vibram®** TPU outsole, which offers outstanding grip on ice and snow even in very low temperatures. In addition, premium full-grain impregnated **LWG** leather ensures great water repellency and breathability.

Upper:	Leather certified by LWG
Lining:	3D breathable lining
Outsole:	Oil and slip resistant non-marking TPU outsole from Vibram®
Footbed:	Breathable insole with poron pads
Fit:	Wide
Sizes:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC
Protection:	Fiberglass toe cap and soft nail protection



Art: SG75002



BRAVO GTX

S3

Solid Gear Bravo GTX is a state-of-the-art safety midcut boot with all the best technologies in a very classic design. Full grain impregnated leather for best in class durability. **Vibram®** rubber outsole with new developed **FLEX-SYSTEM** technology ensures that the shoe will support your step from heel strike to toe off. High injected PU midsole for maximum comfort and rebound. **GORE-TEX®** membrane for waterproofness and top of the line breathability.

Upper: Premium full-grain leather and CORDURA®
Membrane: GORE-TEX®
Outsole: Oil and slip resistant non-marking outsole from Vibram®
Footbed: EVA insole with dual poron pads
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO, WR
Protection: Fiberglass toe cap and soft nail protection



CORDURA



Art: SG61004



SHORE

S3

Solid Gear Shore, the perfect combination between breathability and cushioning. This is the result from a microfiber upper with TPU reinforcement and high cushioning PU midsole. The pouring polyurethane technology in midsoles, together with a thin rubber outsole, gives a very lightweight and good cushion and increases the comfort. The boot is equipped with technical polyester fleece lining as well as **BOA® Fit System** for a fast, effortless precision fit. Non-metallic toe cap and penetration board. **ESD** function according to EN 61340-4-3:2002.

Upper: Microfiber with TPU reinforcements
Lining: Technical polyester fleece
Outsole: Anti-slip and oil resistant rubber
Midsole: Poured PU
Footbed: Highly breathable PU foam with moisture wicking top cloth
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO, CI
Protection: Fiberglass toe cap and soft nail protection



Art: SG61010



TALUS GTX HIGH

S3

Talus GTX High is a discreet highcut boot, but still stacked with a number of high performance features. An athletic feeling thanks to a high cushioning poured PU midsole together with great grip from the pattern and compound on the rubber outsole. The upper is designed with durable leather from **LWG** combined with lightweight microfiber. Membrane and winter lining from **GORE-TEX®** ensures high breathability and insulation while preventing water from getting inside the boot. Speed lacing for stepping in and out the boot quickly. For the user who prefers traditional lacing and even more discreteness, the speed lacing can be switched with the complimentary black laces. Fiberglass toe cap and soft nail protection. **ESD** function according to EN IEC 61340-4-3:2018.

Upper: Leather certified by LWG and microfiber
Lining: Synthetic wool from GORE-TEX®
Membrane: GORE-TEX®
Outsole: Oil and slip resistant rubber
Midsole: Poured PU
Footbed: Highly breathable PU foam
Function: Speed lacing
Fit: Wide
Sizes: 35-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO, WR, CI
Protection: Fiberglass toe cap and soft nail protection



Art: SG80005



POLAR GTX

S3

Solid Gear Polar GTX is a one-of-a-kind safety boot that combines top grain nubuck leather with **CORDURA**® ripstop fabric and a waterproof and breathable **GORE-TEX**® membrane. In addition, this superior boot comes with synthetic wool winter lining, **BOA**® Fit System for a precise fit as well as an oil and slip resistant **Vibram**® outsole.

Upper: Top grain nubuck leather and CORDURA® ripstop
Membrane: GORE-TEX®
Lining: Synthetic wool from GORE-TEX®
Outsole: Oil and heat resistant anti-slip Vibram® rubber
Midsole: High performance EVA with TPU shank
Footbed: Breathable EVA insole with poron pads
Function: BOA® Fit System
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO, WR
Protection: Fiberglass toe cap and soft nail protection







Art: SG81001

A RUGGED, LIGHTWEIGHT SAFETY BOOT
MADE FOR COMFORT AND WEATHER PROTECTION
IN COLD CONDITIONS.

LIGHT WEIGHT STRONG GRIP WATERPROOF



TIGRIS GTX AG HIGH

S3

Solid Gear Tigris GTX AG High offers a unique combination of grip, low weight, excellent cushioning and breathability. This product integrate Arctic Grip Pro function from **Vibram®** with **GORE-TEX®** waterproof insulation. Highest level in all details ensures best in class performance.

Upper:	Top grain nubuck leather and CORDURA® textile
Membrane:	GORE-TEX®
Lining:	GORE-TEX® Partelana wool insulation
Outsole:	Vibram® Arctic Grip Pro Rubber
Midsole 1:	EVA
Midsole 2:	ETPU Insert
Footbed:	PU foam
Function:	BOA® Fit System
Fit:	Wide
Size:	36-48
Safety standard:	EN ISO 20345:2011 S3, SRC, WR, CI
Protection:	Fiberglass toe cap and soft nail protection



CORDURA

EN ISO 20345:2011 S3, SRC, WR, CI

TIGRIS GTX AG HIGH

Hardwearing yet lightweight upper in **CORDURA®** provides long-lasting protection and top-class breathability.



The **BOA® Fit System** delivers micro-adjustable, precision fit engineered to perform in the toughest conditions.



Fully waterproof **GORE-TEX®** keeps your feet dry from the outside as well as from the inside—so you can ignore the wet and focus on the work ahead.



Vibram® Arctic Grip Pro outsole locks you to the ground, whether it's wet ice or snowy terrain.



Art: SG74001



SPARTA

S3

Solid Gear Sparta is a warm safety boot that provides a unique combination of durability, insulation, comfort and lightweight. This high tech boot comes with the oil and slip resistant **Vibram®** TPU outsole, which offers outstanding grip on ice and snow even in very low temperatures. In addition, premium full grain impregnated **LWG** leather ensures great water repellency and breathability. Sparta also comes with our unique THERMO lining, which combines wool and technical fibers in multi layers to keep you warm and dry.

Upper: Leather certified by LWG
Lining: THERMO lining
Outsole: Oil and slip resistant non-marking TPU outsole from Vibram®
Footbed: Breathable insole with poron pads
Function: Side zipper for easy in/out function
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC, CI
Protection: Fiberglass toe cap and soft nail protection



Art: SG75001



DELTA GTX

S3

Delta GTX is a state-of-the-art safety highcut boot with all the best technologies in a very classic design. Full grain impregnated leather for best in class durability. **Vibram®** rubber outsole with new developed **FLEX-SYSTEM** technology ensures that the shoe will support your step from heel strike to toe off. High injected PU midsole for maximum comfort and rebound. **GORE-TEX®** membrane with winter lining in wool for waterproofness and top of the line breathability.

Upper: Premium full-grain leather and CORDURA®
Membrane: GORE-TEX®
Lining: Synthetic wool from GORE-TEX®
Outsole: Oil and slip resistant non-marking outsole from Vibram®
Footbed: EVA insole with dual poron pads
Function: Side zipper for easy in/out function
Fit: Wide
Sizes: 36-48
Safety standard: EN ISO 20345:2011 S3, SRC, HRO, WR, CI
Protection: Fiberglass toe cap and soft nail protection



CORDURA









Dynamo GTX

Art: SG10226

PICK UP THE PACE AND STAY ON YOUR FEET.
 MAKE WORK RUN FAST IN DYNAMO, A FAST, LIGHT
 AND STABLE WORK SHOE.

WATERPROOF CUSHIONED O2 CERTIFIED



DYNAMO GTX

O2

Solid Gear Dynamo GTX is a unique combination of a shoe designed for trail as well as running. The complete **ETPU** midsole provides optimal comfort and rebound. The stability comes from the character of a trail shoe, with a special board construction for control of the flexing. The rubber outsole is developed to offer superior grip, and despite the lightweight of the outsole, it also contributes to the stability. Sock construction together with ripstop on the upper combined with **BOA Fit System** and **GORE-TEX** Stretch Technology gives a great feeling while maintaining excellent breathability and keeps the foot dry. Dynamo GTX uses the specially developed high rebound **OrthoLite** insole mainly made of recycled materials. Stabilizing heel counter made with collected ocean waste such as fish nets. Antistatic, oil resistance and anti-slip are all features of the rubber outsole that enables the Solid Gear Dynamo GTX to be certified according to EN-20347:2012.

Upper:	CORDURA® ripstop
Lining:	Stretch
Membrane:	GORE-TEX®
Outsole:	Oil and slip resistant rubber
Midsole:	ETPU
Footbed:	PU foam with highly breathable recycled materials
Function:	BOA® Fit System
Fit:	Normal
Sizes:	35-48
Safety standard:	EN ISO 20347:2012 O2, SRC, WR, FO



CORDURA

Ortholite
Hybrid™

EN ISO 20347:2012 O2, SRC, WR, FO

DYNAMO GTX



Fully waterproof **GORE-TEX®** keeps your feet dry from the outside as well as from the inside so you can ignore the wet and focus on the work ahead.

With a sock-like fit, and **BOA® Fit System**, this shoe cradles your foot for secure foothold and effortless fit.



Seamless **CORDURA®** ripstop upper for unparalleled durability and comfort.



Soft and durable **ETPU** foam made from expanded TPU deliver long-lasting and bouncy cushion.



Oil and slip resistant lightweight rubber outsole.



Art: SG10225



DYNAMO

O1

Solid Gear Dynamo is a unique combination of a shoe designed for trail as well as running. The complete **ETPU** midsole provides optimal comfort and rebound. The stability comes from the character of a trail shoe, with a special board construction for control of the flexing. The rubber outsole is developed to offer superior grip, and despite the lightweight of the outsole, it also contributes to the stability. The **CORDURA®** ripstop upper combined with the **BOA® Fit System** gives a great fit and feeling. Dynamo uses the specially developed high rebound **OrthoLite®** insole mainly made of recycled materials. Antistatic, oil resistance and anti-slip are all features of the rubber outsole that enables the Solid Gear Dynamo to be certified according to EN-20347:2012.

Upper: CORDURA® ripstop
Lining: Mesh
Outsole: Oil and slip resistant rubber
Midsole: ETPU
Footbed: PU foam with highly breathable recycled materials
Function: BOA® Fit System
Fit: Normal
Sizes: 35-48
Safety standard: EN ISO 20347:2012 O1, SRC, FO



CORDURA

OrthoLite
Hybrid™

Art: SG10227



WALKER 2.0

O1

Solid Gear Walker 2.0 is an ergonomic allround shoe that is certified in the professional shoes category according to CE Standard EN 20347, which ensures an antistatic, oil resistant and non-slip outsole. Extremely light and breathable shoe with fantastic comfort. **ESD** function according to BS EN IEC 61340-4-3:2018.

Upper: Textile
Outsole: Rubber
Midsole 1: EVA
Midsole 2: EVA
Footbed: PU foam
Fit: Normal
Sizes: 36-48
Safety standard: EN ISO 20347:2012 O1, SRC









Revolution 2

Art: SG10101



Soft and comfortable slide.

Sole: EVA
Function: Adjustable velcro
Sizes: 36-47

SLIDE MOON

Art: SG20032



The Solid Gear branded **SmellWell** freshener inserts have a natural 3-in-1 solution that effectively absorbs moisture, removes odors, and leaves a long-lasting fresh scent. Just throw them in your shoes and experience a real difference!

One box includes two freshener inserts.



SMELLWELL ACTIVE WFP

Art: SG21002



Solid Gear and **OrthoLite® Hybrid™** comes with an unprecedented share of eco-content in an insole. The pending patent formulation uniquely blends recycled rubber and production waste foam, which gives a total of 40% eco-content for uncompromised performance with less impact on the planet. This insole comes as standard in selected Solid Gear styles, however after continuous use for six months, we recommend that you switch the original insole to a new fresh one certified with Solid Gear. Also suitable for shoes with **ESD** function.



OrthoLite®
Hybrid™

ORTHOLITE HYBRID INSOLE

<p>Art: OPF Footbed Low SG21003</p> 		
<p>Art: OPF Footbed Mid SG21004</p> 		<p>By wearing safety shoes from Solid Gear, our promise to you reaches far beyond just protecting your foot, but to keep you out of harm's way with special features and technologies in our products. Stability and support are features that will prevent from long term injuries in the foot, knee and back. The Orthopedic PreFabricated Footbed from Solid Gear comes in different arch heights and provides exceptional breathability and comfort. The unique technology from Customized, using bio-based Pebax® Rnew® materials, provides high energy return at every step, keeping you less tired. Recycled PU foam and ESD properties. Certified with shoes and boots from Solid Gear.</p>
<p>Art: OPF Footbed High SG21005</p> 		
<div style="display: flex; justify-content: space-around; align-items: center;">    </div>		
<h1>OPF FOOTBED LOW / MID / HIGH</h1>		

<p>Art: OPF Footbed Winter Low SG21006</p> 		
<p>Art: OPF Footbed Winter Mid SG21007</p> 		<p>By wearing safety shoes from Solid Gear, our promise to you reaches far beyond just protecting your foot, but to keep you out of harm's way with special features and technologies in our products. Stability and support are features that will prevent from long term injuries in the foot, knee and back. The Orthopedic PreFabricated Footbed from Solid Gear comes in different arch heights and provides exceptional breathability and comfort. The unique technology from Customized, using bio-based Pebax® Rnew® materials, provides high energy return at every step, keeping you less tired. Recycled PU foam and ESD properties. Winter insulation made of Merino wool and polyester. Certified with shoes and boots from Solid Gear.</p>
<p>Art: OPF Footbed Winter High SG21008</p> 		
<div style="display: flex; justify-content: space-around; align-items: center;">    </div>		
<h1>OPF FOOTBED WINTER LOW / MID / HIGH</h1>		

Art: SG30001



Exceptional woven texture and thicker material at the toes, instep and heel provides shock absorption. A comfortable cuff keeps Solid Gear Compression Sock steadily in place just below the knee. Graduated compression and ventilation increases your performance. Tight fit around the ankle and calf. Flat unnoticeable seam in the toe to provide the highest comfort. Solid Gear Compression Sock improves blood circulation, shortens the time that your muscles need to recover from working or training sessions and provides comfortable support for long hikes.

Material: 93% Nylon
7% Elastane

Sizes: 35-38, 39-42, 43-46, 47-49

COMPRESSION SOCK

Art: SG30002



Solid Gear Heavy Thermo Winter is a warm winter sock in Merino Wool. Merino Wool is a natural moisture carrier, which keeps you dry and comfortably warm in any weather. Solid Gear Heavy Thermo Winter is reinforced in the heel and toe to increase wear resistance. Merino Wool allows the sock to dry quickly, eliminates odor and itch.

Material: 54% Merino wool
44% Polyamid nylon
2% Elastane

Sizes: 35-38, 39-42, 43-46, 47-49

HEAVY THERMO WINTER

Art: SG30004



Solid Gear Active sock 3-pack is a sock with extra cushioning in heel and toe. The sock is knitted in the highest quality and has an ergonomic fit with moisture and odor repelling material. Add to that, the sock is very soft and flexible, which helps prevent blisters, sores and calluses.

Material: 46% Cotton
38% Nylon
14% Polypropylene
2% Elastane

Sizes: 35-38, 39-42, 43-46, 47-49

ACTIVE SOCK 3-PACK

Art: SG30005



Solid Gear Performance Winter 2-pack is a soft and warm sock for really cold winter days. It is made of Merino Wool and provided with a thicker bottom, which gives great insulation and comfort. The sock is also reinforced in the shaft for extra protection when wearing high winter boots.

Material: 33% Merino wool
33% Acrylic
34% Polyamide

Sizes: 35-38, 39-42, 43-46, 47-49

PERFORMANCE WINTER 2-PACK

Art: SG30006



Solid Gear Extreme Performance Winter is according to us the ultimate winter sock. We have combined the best materials with the latest and most advanced technology in sock manufacturing. The heat-regulating and moisture wicking Merino Wool in combination with extra padding in the sole of the foot provides state-of-the-art insulation and comfort. The best quality Merino Wool makes it perfect for those with frozen toes or cold days. The nice fit with the wide cuff keeps socks comfortably in place. Adapted from the right and left foot for a perfect fit.

Material: 39% Nylon
29% Polyester thermocool
13% Merino wool
15% Polypropylene
2% Copper
2% Elastane

Sizes: 35-38, 39-42, 43-46, 47-49

EXTREME PERFORMANCE WINTER

Art: SG30007



Solid Gear Ultra Thin Wool is a sock that is designed to provide maximum breathability. Supporting the Achilles tendon and ventilation zones on upper foot makes them really comfortable. The seamless toe reduces the risk of chafing and the thin cushion underneath provides comfortable cushioning.

Material: 51% Nylon
47% Merino wool
2% Elastane

Sizes: 35-38, 39-42, 43-46, 47-49

ULTRA THIN WOOL SOCK

Art: SG30008



Solid Gear Extreme Performance Summer is according to us the ultimate summer sock. We have combined the best materials with the latest and most advanced technology in sock manufacturing. Adapted from the right and left foot for a perfect fit. The sock has a seamless toe for optimal fit and breathable zones. This is a sock that needs to be experienced.

Material: 48% Coolmax
38% Nylon
10% Nanoglide
2% Copper
2% Elastane

Sizes: 35-38, 39-42, 43-46, 47-49

EXTREME PERFORMANCE SUMMER

Art: SG30012



Technical mid sock made with recycled and bio-based Phoenix polyamide yarn. The bottom of the sock contains threads with carbon fiber, especially suited for footwear from Solid Gear with **ESD** function. Reinforced in heel and toe area. Very breathable.

Material: 55% Polyamide
40% Recycled polyamide
3% Elastane
2% Carbon fiber

Sizes: 35-38, 39-42, 43-46, 47-49



ESD SOCK MID

Art: SG30013



Make sure that your feet enjoy the full comfort experience when wearing footwear from Solid Gear, and not be limited by bad socks. The Combo Wool Mid sock is very technical and combines Merino wool and polyamide, which has excellent properties in terms of transporting moisture. This maximum breathability should be combined with Solid Gear shoes and boots with GORE-TEX®. The sock is also extra reinforced underneath, heel and toes, and on the tibia, which are the main contact areas and are also being torn the most in shoes or boots.

Material: 52% Polyamide
46% Merino wool
2% Elastane

Sizes: 35-38, 39-42, 43-46, 47-49

COMBO WOOL SOCK MID

Art: SG30014



Make sure that your feet enjoy the full comfort experience when wearing footwear from Solid Gear, and not be limited by bad socks. The Wicking Sock Mid has a slim design that feels great on your foot. Partly made with recycled and bio-based Phoenix polyamide yarn, which has very good properties in terms of transporting moisture. This superior breathability should be combined with Solid Gear shoes and boots with GORE-TEX®. The sock is also extra reinforced underneath, heel and toes, and on the tibia, which are the main contact areas and are also being torn the most in shoes or boots.

Material: 68% Polyamide
29% Recycled polyamide
3% Elastane

Sizes: 35–38, 39–42, 43–46, 47–49

WICKING SOCK MID

Art: SG30015



A new way to experience the comfort of Solid Gear footwear, as this sock comes with a grip yarn underneath. The user can really feel how the foot stays in place. The sock is also made with recycled and bio-based Phoenix polyamide yarn. Breathable as well as reinforced in toe and heel area.

Material: 53% Polyamide
25% Recycled polyamide
14% PES
5% Polypropylene
3% Elastane

Sizes: 35–38, 39–42, 43–46, 47–49

GRIP SOCK MID

Art: Light Performance Sock Low
2-pack Black **SG30016**



Art: Light Performance Sock Low
2-pack Green **SG30017**



Low and sporty. This thin and lightweight sock is made with the recycled and bio-based Phoenix polyamide yarn. Maximized ventilation as well as reinforced in toe and heel area. Looks and feels great together with knitted low shoes from Solid Gear. 2-pack.

Material: 54% Polyamide
43% Recycled polyamide
3% Elastane

Sizes: 35–38, 39–42, 43–46, 47–49

LIGHT PERFORMANCE SOCK LOW 2-PACK BLACK / GREEN

TECHNOLOGIES

We use modern high-tech technologies to make safety shoes that are light and comfortable. State-of-the-art materials and new technical fibers make it possible to move from the traditional heavy safety boot to lightweight athletic safety shoes.

BOA® FIT SYSTEM

Delivering fit solutions purpose-built for performance, the BOA® Fit System consists of three integral parts: a micro-adjustable dial, a super-strong lightweight lace and low friction lace guides. Each unique configuration is engineered for fast, effortless, precision fit and is backed by the BOA® Guarantee.



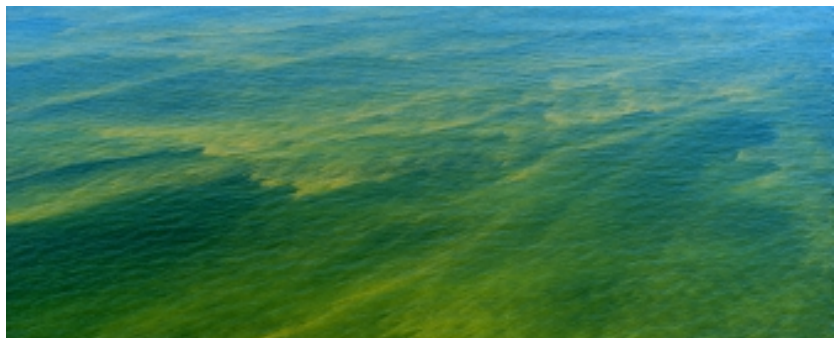
ETPU

The ETPU springback is the result of the transformation through heating of very tiny TPU pellets. These micro-particles, after undergoing heat and high pressure, puff up, expanding into little beans, each with an air pocket core. The particle-based foams that result can then be molded to the perfect shape through injection tooling, molding machinery and a steaming process.



BLOOM

An Algix brand, launched the world's first algae-blended EVA to the footwear industry as a sustainable ingredient in flexible foams for high rebound applications such as shoes, sporting products, and accessories. The algae absorbs pollution in the water, leaving a harvestable goo which, then is processed to be ready to mix with EVA.



MATRYX®

Exceptionally breathable and strong upper material weaved from aramid fibers and individually coated polyamide yarns. Provides long-lasting protection, flexible support, and abrasion resistance.



GORE-TEX®

GORE-TEX® is a thin, perforated membrane. Its pores are 20 000 times smaller than water droplets, but 700 times larger than water molecules. This means that water vapour can pass through the membrane, but it blocks drops of water. GORE-TEX® is 100% waterproof and has a highly effective feature allowing feet to breathe.



CORDURA®

CORDURA® is a highly durable and hard-wearing fabric with an effective feature allowing feet to breathe.

STARKNIT

Solid Gear StarKnit is an upper constructed as one solid piece. Polyester yarn is knitted together in a precise and detailed process that provides a feather light, glove like fit without any seams. Because of its ability to vary in thickness across the upper, the StarKnit is called a smart construction. The knit is adjusted depending on what function it needs to fill, being thicker in areas where you need more protection and lighter where you need higher breathability and flexibility.

LWG

Leather Working Group is an international, not-for-profit membership organisation and responsible for the world's largest leather sustainability program. LWG aims to improve the environmental impact of the leather industry by assessing and certifying leather manufacturers.

VIBRAM®

Vibram® is an extra durable and rugged sole designed to provide an extremely strong grip on uneven surfaces. Vibram® outsoles comes in both rubber and TPU where the rubber outsole is heat-resistant and can withstand temperatures of up to 300°C.



NANOTOE

NANO Carbon composite material is 40% stronger than regular fiberglass. Thinner wall design provides more room for better comfort. Meet all international standards, including ASTM, CSA, EN 125685. It's the first pair of safety toe cap made of NANO carbon technology in the world. Bring your shoes excellent comfort, light weight, and strong protection, with the most innovative technology.

FIBERGLASS TOE CAP

Our fiberglass toe cap is lighter and safer than traditional toe caps. In addition, it features a multilayer technology which creates a roomier toe box and a sporty appearance. Fiberglass is a non-conductive and metal free material. CE Fiberglass toe cap is certified to withstand the EU standard safety regulation.

FLEX-SYSTEM














FLEX-SYSTEM is designed to work with the biomechanical functions in our foot. The System is supporting our natural movement, providing stability and support and it distributes pressure to the ergonomic zones and help the foot flex efficiently.














ESD

ESD protection ensures that static electricity is discharged. The shoes have a resistance ranging between 0,1 Mohm and 100 MOhm according to ISO IEC 61340.



INDEX

Product name	Article number	Safety class	Toe cap	Nail protection	Oil resistant outsole	Metal free	Metal free protection but metal in upper	Heat resistant	Waterproof membrane	Water resistant upper	Ventilated upper	Wiper lining	Dial closing	Speed lacing	Zipper	Page
																
Apollo	SG74002	S3	•	•	•		•			•						54
Atlantic	SG61003	S1P	•	•	•		•	•			•		•			35
Atlas	SG74003	S3	•	•	•		•			•						54
Bravo GTX	SG75002	S3	•	•	•		•	•	•							55
Cloud 2.0	SG80122	S1	•		•		•				•			•		29
Delta GTX	SG75001	S3	•	•	•		•	•	•			•			•	62
Dune	SG61007	S1P	•	•	•	•		•			•					31
Dynamo	SG10225	O1			•		•						•			68
Dynamo GTX	SG10226	O2			•		•		•				•			66
Enforcer GTX	SG80008	S3	•	•	•		•	•	•				•			47
Evolution Black	SG80116	S1P	•	•	•	•										29
Falcon	SG73002	S3	•	•	•	•				•						53
Griffin	SG73001	S3	•	•	•	•				•						53
Grit	SG80010	S3	•	•	•		•	•		•			•			43
Haze Moon	SG80119	S1P	•	•	•		•						•			28
Haze Saturn	SG80124	S1P	•	•	•	•										28
Haze Tellus	SG80123	S1P	•	•	•		•						•			26
Hydra GTX	SG80006	S3	•	•	•		•	•	•				•			46
Marshal GTX	SG80009	S3	•	•	•		•	•	•				•			47
Nautilus	SG61002	S3	•	•	•		•	•		•			•			32
Oasis	SG61006	S3	•	•	•		•	•		•			•			30
Ocean	SG61001	S1P	•	•	•		•	•					•			34
Onyx Low	SG81005	S3	•	•	•		•	•		•			•			50
Onyx Mid	SG81006	S3	•	•	•		•	•		•			•			50
Phoenix GTX	SG80007	S3	•	•	•		•	•	•				•			46
Polar GTX	SG80005	S3	•	•	•		•	•	•			•	•			57
Prime GTX Low	SG80011	S3	•	•	•		•	•	•				•			40
Prime GTX Mid	SG80012	S3	•	•	•		•	•	•				•			40
Reckon	SG61005	S3	•	•	•		•	•		•			•			30
Revolution	SG76001	S3	•	•	•	•				•						22
Revolution 2	SG76009	S3	•	•	•		•	•		•			•			14
Revolution 2 GTX	SG76010	S3	•	•	•	•		•	•					•		23
Sea	SG61008	S3	•	•	•	•		•		•						32
Shale Low	SG81008	S3	•	•	•	•		•		•						51
Shale Mid	SG81009	S3	•	•	•	•		•		•						51
Shore	SG61004	S3	•	•	•		•	•		•		•	•			56

Product name	Article number	Safety class	Toe cap	Nail protection	Oil resistant outsole	Metal free	Metal free protection but metal in upper	Heat resistant	Waterproof membrane	Water resistant upper	Ventilated upper	Winter lining	Dial closing	Speed lacing	Zipper	Page	
																	
Sparta	SG74001	S3	•	•	•		•			•		•				•	62
Stream	SG61013	S1PS	•	•	•	•		•			•						35
Talus GTX High	SG61010	S3	•	•	•	•		•	•			•			•		56
Talus GTX Low	SG61012	S3	•	•	•	•		•	•						•		37
Talus GTX Mid	SG61011	S3	•	•	•	•		•	•						•		37
Tigris GTX AG High	SG81001	S3	•	•	•		•		•			•	•				60
Tigris GTX AG Low	SG81003	S3	•	•	•		•		•				•				48
Tigris GTX AG Mid	SG81002	S3	•	•	•		•		•				•				48
Vapor 2.0	SG80003	S3	•	•	•		•		•				•				45
Vapor 3 Air	SG80016	S1PS	•	•	•		•	•			•		•				45
Vapor 3 Explore	SG80017	S3S	•	•	•		•	•		•			•				44
Vapor 3 Low	SG80013	S3S	•	•	•		•	•		•			•				44
Vent 2	SG76011	S1P	•	•	•		•	•			•		•				18
Vent Plasma	SG76003	S1P	•	•	•		•				•		•				22
Venture	SG76007	S3	•	•	•		•		•				•				23
Venture 2	SG76012	S3S	•	•	•		•	•		•			•				10
Walker 2.0	SG10227	O1			•	•											68

SAFETY CLASSES



Our safety shoes are certified according to the European standard EN ISO 20345:2011 or EN ISO 20345:2022.



Our occupational shoes are certified according to the European standard EN ISO 20347:2012 or EN ISO 20347:2022.



To learn more about our safety classes and safety standards, [scan the QR-code](#).





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